



**“TODAY’S
MODERN BUILDINGS
SHOULD
REFLECT
TODAY’S
TECHNOLOGY!**

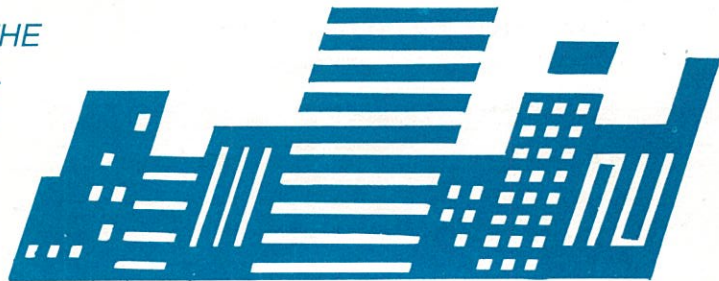
**...AND
SHIRKE**

Polynorm
STEEL

**DOOR AND WINDOW
FRAMES ARE THE MOST ADVANCED IN ,,
THE COUNTRY TODAY. ,,**

- International Know-how
- Excellent Quality
- Totally Rust Proof
- Unmatched Durability
- Simplicity and Speed of Assembly
- Economy

*AND THEY COME TO YOU FROM THE
HOUSE OF SHIRKE'S-INDIA'S CIVIL
AND STRUCTURAL ENGINEERING
GIANTS - YOUR GUARANTEE OF
CONSISTENTLY HIGH QUALITY
PRODUCTS, BULK SUPPLIES
AND DEAD-ON-TIME
DELIVERY SCHEDULES.*



Know-how from N.V. Nederlandse Metaalindustrie
"Polynorm" of Holland - pioneers and market leaders in
this field and the name in pressed sheet metal.

Manufactured on special machinery by highly skilled and experienced technicians to rigid quality norms. Zinc plated and electroless powder coated and

Manufactured on special machinery by highly skilled and experienced technicians to rigid quality norms. Zinc plated and electrostatic powder coated and baked for glossy finish, unmatched durability and no rusting. Exact angle accuracies obviate misalignment or mismatching at site.

Sectional manufacturing and special mitre joint, result in absolute ease of site assembly- just two unskilled labourers can assemble and install upto 60 frames per day in one shift.

- Much cheaper than teakwood, aluminium or PVC.
- No problems of rust, rot, warpage, damage due to environment, pests, etc.
- No need for skilled workmanship on site.

SHIRKE-POLYNORM steel door and window frames are made from steel sheets, 3 sections, viz. 2 vertical and 1 horizontal and 2 mitre joints form a door frame; while 4 sections -2 vertical, 2 horizontal and 4 mitre joints form a window frame. Joints are cut to perfect 45° angle. Mitre joint consists of 7 main components: 4 mitre plates (left and right) projection welded to the cut portion of frame; 2 mitre plates and 1 pinch rod. Vertical and horizontal sections of the frames are firmly joined with the help of pinch plates and pinch rod. Configuration of provisions are made for fixing aldrop, tower bolt and hinges to the frame. However, provision for mortise lock, safety latch, baby latch, etc., can be made on demand.

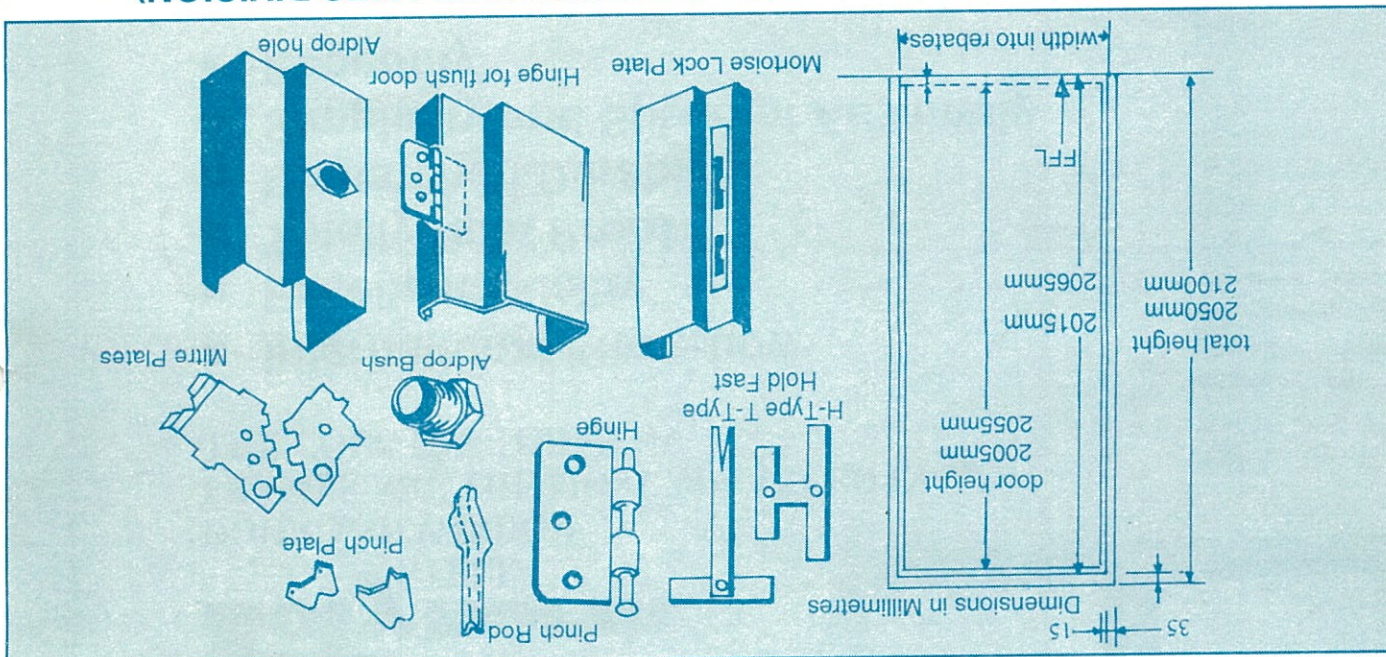
Shirke-Polynorm steel door and window frames come in the following standard sizes, but can also be made to suit specific needs.

WINDOW FRAMES

DOOR FRAMES

[illegible]

DRGS.			CROSS SECTION SIZE	90 X 50	35	30-32
			REBATE SIZE	35	30-32	SUITABLE THK. OF SHUTTER



LTD. (POLYNORM FRAMES DIVISION)

IN Grams: "BUILDALD"
68734151, 68730232
Mundhwa Industrial Estate, Pune 411036. Tel.: 670151, 670232, 670227 Fax: (0212) 671612 telex: 0145-280 BGSF
Mundhwa Corporate House, Near Bore Well, Goregaon East, Bombay 40 Tel.: 2624898 & 2624574. Fax: 022/2624894.

BOMBAY

BANGALORE
 : Brigade Towers, 3 rd Floor, Office No. 303 & 304, 135 Brigade Road, Bangalore 560 025. Tel.: 218818 & 218819.
 Tel.: 011 - 8460 / SIL IN.

BANGALORE

NEW DELHI : 1308, Hemkunt Towers, 98 Nehru Place, New Delhi 110019. Tel.: 64623308 & 6464076. Fax: 011 (64623308).

NEW DELHI

: Akar Builder Colony, Building No. 5, Flat No. 5, Chitranwisi layout, Bairamji Town, Nagpur 440 013. Tel. : 533519.

NAGPUR

SECUNDERABAD : Surya Towers, 7th Floor, H-Block, 1-7-4 to 19 Sardar Patel Road, Secunderabad-500 003 (AP) Tel. 846508 & 847139. Telex: 0715-3344 BGSN IN

In view of our constant endeavour to improve the quality of our products, we reserve the right to alter or change specifications without prior notice.