

Sub: Fabrication of grills

Due to shortage of labour and to improve quality, especially painting , hereafter where ever possible fabrication of grills should be outsourced. The guideline rates for outsourcing of fabrication of grills is as follows:

- Cost of Steel – Pay @ Rs.36 per/kg.
- Wastage – pay 5% additional amount on above rate for wastage
- Powder coating cost – pay Rs.12 per/sft.
- Fabrication cost – pay as per guideline rates i.e., Rs. 16 per sft.
- Transport cost – Rs. 0.50 ps. per/sft
- Profit – At 10% to the sum total of the above cost
- Fitting charges – Rs. 3/- per/sft

Notes:

1. Taxes can be paid extra if Vat bill is raised for the entire amount @ 5%.
2. Alternatively, bill for steel and powder coating to be raised in favour of our company. Balance payment to be paid as labour payment (40%), allowance for equipments (30%), allowance for transport charges (30%) by voucher payment.
3. Weigh grills of each size for purpose of estimating cost. Use the prescribed format given herein.
4. Grills must be powder coated.
5. Grills should be made ½” less than the template inner-inner dimensions.
6. Gaps to be filled with Birla wall care putty.
7. Tolerance in weigh + or - 5%. Thereafter deduct cost of lower weigh at rate of steel.
8. Increase or decrease in steel cost to be added or deducted in above rate.
9. Fabrication, Grinding and Powder coating should be of good quality.
10. Payment terms for small contractors: 50% on production of steel purchase bill, 20% on production of powder coating bill. Balance of delivery of material.
11. Purchase to finalize rate as per estimate prepared by the project managers. Rate may be rounded of to the nearest rupee.
12. Draft excel format for estimation is enclosed.

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